

KL-003 Microcomputer Temperature Controller Operating Instructions

Technical data:

1. Operating Voltage: AC220V $\pm 10\%$ 50HZ.
2. Output Load: 220V/5A
3. Power Consumed: $\leq 3W$
4. Operating environment: $-10^{\circ}C \sim 50^{\circ}C$ Rh $\leq 95\%$.
Input Signal: One way for temperature sensor, one way for switch testing.

6. Output Control: One way for temperature control
7. Control Range: Heating control range: $0 \sim 120^{\circ}C$;
Cooling control range: $-45 \sim 50^{\circ}C$.
8. Resolving Power: $1^{\circ}C$ Precision: $\pm 1^{\circ}C$.
9. Dimensions of the whole machine: 76 (W) x 34 (H) x 62 (D)(mm).
10. Dimensions of the hole: 71 (W) x 29 (H) (mm).

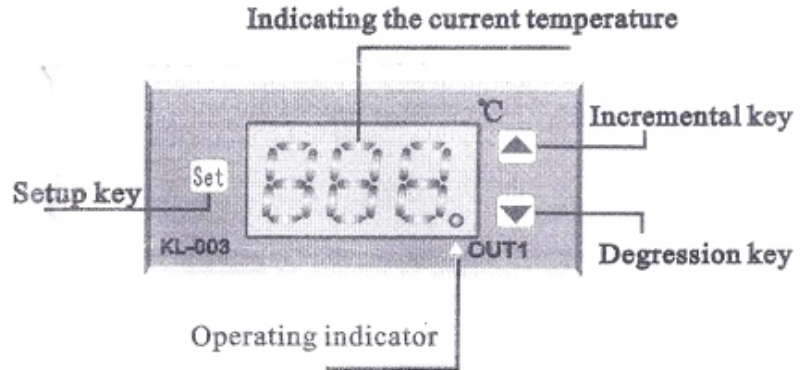
Operating principle Control temperature setup

The first step: Slightly press **Set** to indicate the temperature control

The second step: Press \blacktriangle or \blacktriangledown to modify the temperature control. After the setup is set, it will return to the original status and indicate the current temperature, and operate according to the newly set up data.

Introduction to the control procedure

Enter the set up procedure by pressing the **Set** key for 6 seconds, when entering the set procedure, it will indicate **Hi**. Pressing **Set** key can select various menus, when the menu is chosen, pressing \blacktriangle or \blacktriangledown key can reset the data from **H C H U S C S t H t L t**.



Entering the menu by keeping pressing **Set**, and then press \blacktriangle or \blacktriangledown to select **H C**.
H stands for Heating mode
C stands for Cooling mode

Entering the menu by keeping pressing on the **Set**, and then press the **Set** key 3 times to indicate **Hi**; and then press \blacktriangle or \blacktriangledown arrow key to reset the data for starting the delayed time.

Entering menu by keeping pressing on **Set**, and then press **Set** once to indicate, press \blacktriangle or \blacktriangledown arrow key to reset the data of return difference temperature.

Entering the menu by keeping pressing on the **Set**, and press the **Set** 5 times to indicate **1.0**; and the press \blacktriangle or \blacktriangledown arrow key to reset the data of lower limit and super low temperature.

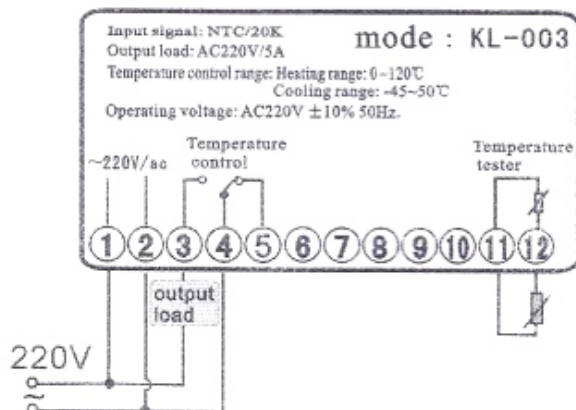
Entering the menu by keeping pressing on the **Set** key, and then press the **Set** key twice to indicate **0.0**, press \blacktriangle or \blacktriangledown arrow key to calibrate the temperature indicated.

Malfunction code

Sensor self check:
When the sensor is open circuit or short circuit, **E1** code indicated.

Entering the menu by keeping pressing on the **Set**, and then press the **Set** key 3 times to indicate **2.0**; and then press \blacktriangle or \blacktriangledown arrow key to reset the data for starting the delayed time.

Temperature controller wiring diagram



Procedure data diagram

Symbol	Function	Setup range	Original setup	Unit
H C	Heating/cooling	H/C	C	
H U	Temperature return difference	1~30	2	$^{\circ}C$
S C	Temperature calibration	-10~10	0	$^{\circ}C$
S t	Delay time	0~5	1	Minute
H t	upper limit	Setup value The highest measure range	100	$^{\circ}C$
L t	lower limit	Setup value The lowest measure range	-45	$^{\circ}C$